



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3859-041
Job Sheet 202947-A



Part No: D3859-041

Job Qty: 12 pcs

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/19

Job Tracking No:

Due Date: 12/23/19

Created By: Eric Larocque

Type: Stock

Description:

Note: D3859 REV.C IPP Rev:A 09-02-03 new issue DD verified by:EC IPP Rev:B 14.04.30 as per dwg rev.b DD
verified by:JLM IPP REV:C 17.11.17 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Large Fab - Welded Assy-2-B4B	12 pcs	12/23/19	12/23/19	0.00	20.34	Large Fab - 1 - B4B		MV Dec 23/19
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
							Large Fab - 12 - B4B		
135	Automated Welding - B4B	12 pcs	12/23/19	12/23/19	0.00	1.20	Automated Welding - 1 - B4B		EL
140	QC 9	12 pcs	12/23/19	12/23/19	0.00	0.00	QC 9 - 10		DAS 24 9-89
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		DAS 24 9-89
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		



Container No: S242031



Part: D3859-041
Job No: 202947-A
Serial No/Batch: S238731

Revision: C
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/18/19

Plex 12/18/19 3:02 PM dart.larocque.eric

				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
180	Packaging 3-1 - Stock - B4B	12	12/23/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
190	QC 21 - SA	12	12/23/19	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 130 - (Weld per dwg A/R S.S. rod Batch: <u>M156585</u>) 1-Weld D4379-5 cups as per dwg D3859 A/R 316L stainless steel Descriptions: rod *****use DT9462 for welding***** 2- WELD HARDCOAT TO BAR 2059B HARDCOAT BATCH: <u>M139026</u> 3- POLISH WELS SURFACE AREA AS PER DWG NOTE2 135 - AUTO WELD HARDFACING 8259 BATCH: <u> </u> 140 - (QC9- Inspect visual per QSI004- Fusion Welds) 150 - (QC5- Inspect part completeness to step on W/O) 180 - (Identify as per dwg & Stock Location: <u> </u>) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4379-5	Wearplate Cup	72 pcs (6 ea)	130-Large Fab - Welded Assy-2- B4B	S 240185	

M304S16GA → Plates → S207058

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
130-Large Fab - Welded Assy-2- B4B	D4379-5	72	167	0
Part Specifications				
Specifications could not be found.				